**ENGINE FIXING - BEAST - PHASE 1**

- To open this flex window, take out this screw.
- To open this flex window, take out this screw.

**FLEX OPTIONS:**
- **MAXIMUM STIFF CONFIGURATION:** Use the 27140 and 27141 parts with all screws (S1244016).
- **MEDIUM FLEX CONFIGURATION:** Use the 27140 and 27141 parts but just with the rear screws (S1244016).
- **FLEX CONFIGURATION:** Take out the 27140 and 27141 parts.

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**PHASE 2**

- 0.75 mm

**THE 27195 PART HAS OVAL HOLES. REASON OF TO CAN ALIGN IT SIDEWAYS PERFECTLY.**

**ALL 8 PCS HOLE ON THE MAIN CHASSIS ARE OVAL HOLES. REASON OF TO CAN ALIGN SIDEWAYS THE ENGINE UNIT AND THE ENGINE UNIT STIFFENER PARTS (27140 AND 27141) PERFECTLY.**